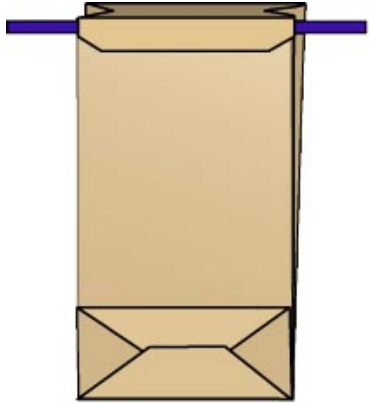


Wire Tie Applicator



Consider the **Weber Wire Tie Applicator** for attaching wire tie closures, for added consumer appeal, to any premade paper bag within its range.

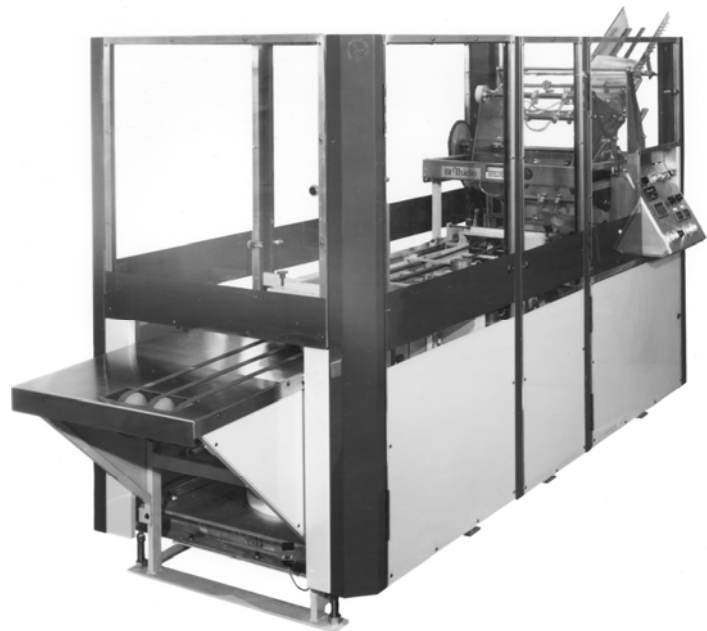
The unit is designed to apply either the paper wrapped narrow steel strip or popular twin wire material, and uses hot melt technology and pressurized roll-downs to secure ties to bags.

- reclosable bags
- various bag widths
- rotary feeder

The wire tie feature is used to reclose a bag after opening and partial removal of contents. This feature is very popular for bag packaging where it is desirable to reclose the bag and protect its contents. Some of the common bag markets are coffee, tea, chemicals, cookies and bakery products.

Premade bags are fed from the magazine to the conveyor using a high speed rotary feeder. Bags are conveyed to the combining section where wire ties are applied using heat reactivated hot melt. Air loaded combining drawrolls help ensure a good bond. Bags having this value-added wire tie feature are then fed to the in-line shingle delivery. The optional accumulator delivery system enhances off-handling and packing efficiencies.

Each bag width and wire tie length requires a change gear. Change gears are available in 1/8" increments and are easily changed in a few minutes. The machine provides a wide range adjustment and offers the ability to position the wire tie vertically (within limits) on the bag face. This is desirable for those bags requiring a heat seal or glued closure after initial filling.



STANDARD FEATURES

- Automatic Rotary Bag Feeder
- Adjustable Bag Conveyor
- Wire Unwind with Tensioning
- Paper Unwind with Tensioning
- Adjustable Paper Folder
- Temperature Dial Controlled Heat Cylinder
- Temperature Dial Controlled Heating Bar
- Variable Speed Motor Drive
- Change Parts for One Size
- Air Loaded Drawroll
- Air Loaded Combining Drawroll
- Hardened Steel Keystone Die Cutter
- Wire Tie Cutoff
- Transfer Conveyor Belts
- Inline Shingle Delivery Table
- Bag Counter and Totalizer
- Standard Spare Parts
- Parts to run both Flat and Twin Wire

OPTIONAL OR ADDITIONAL FEATURES

- Additional Change Parts
- Change gears

GENERAL FEATURES

- Fabricated Tubular Steel Framing
- Sealed Ball Bearing Mounting of all Assemblies
- Machine Wiring: NEC Standards
- Full Complement of Guards with Selected Interlocks
- Machine completely trialed before shipment

SPECIFICATIONS

	Inches	mm
Bag Width Range	2 1/2 - 9 1/2	65 - 240
Bag Length Range	6 1/2 - 18	165 - 455
Wire Tie Extension on each side	3/4	20
Paper Overwrap Width	1 1/2 or 1 5/8	38 or 41
Paper Overwrap Thickness	60#	100 G/M ²
Paper Roll Diameter (max.)	25	635
Paper Core Diameter	3	75
Wire Roll Diameter (max.)	24	610
Wire Core Diameter	3 3/4	95

Specifications subject to change without notice

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards **MUST** be in place and functioning properly before machine operation.

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