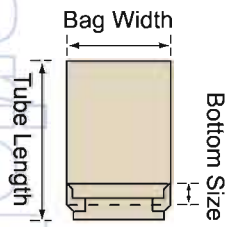


EFFICIENCY, Versatility, and Variability Help You Win More!



* Width range change: With optional 5-10" bottom, width range becomes 8-15"

Please note: Certain bag size combinations within a machine range may not be possible. Contact your sales representative to discuss specific bag size.
* Machine speeds dependent on paper & adhesive qualities, bag dimensions, operator knowledge, and general work philosophy.

Machine Models	3XF	5XF	7XF	7FW	9AW <small>see separate brochure for additional information</small>
Bag Width	3-7.5"	3.25-11"	5-12"	7.75-18"	*8-15"
	76-191mm	83-280mm	127-305mm	197-457mm	*203-381mm
Bag Bottom	1.75-4"	2-6"	3-7"	3.5-7"	*5-10" (optional)
	45-102mm	50-152mm	76-178mm	89-178mm	*127-254mm
Tube Length	7.5-14.625"	10.25-21"	14.5-30"	14.5-30"	21.5-44"
	191-371mm	260-533mm	368-762mm	368-762mm	546-1118mm
Max. Basis Weight (for 3-ply bag)	90#	120#	140#	140#	180#
	148 gsm	196 gsm	229 gsm	229 gsm	293 gsm
Max. Paper Width	23.75"	34"	39"	51"	61"
	603 mm	864mm	990mm	1295mm	1550mm
Roll Diameter	55"				
	1400 mm				
Main Motor	10 HP	15 HP	20 HP	25 HP	30 HP
	10 KVA	17 KVA	21 KVA	26 KVA	33 KVA



SERVICE Plus Team - Your Strongest Ally

Our "Service Plus Team" provides intensive operator training, and on-going technical support and service throughout the life of your investment. You can easily find us whenever you need our support. Call on H. G. Weber Company with offices located in Asia, China, Europe as well as in the U. S. or visit our website now, to help you choose the customized converting machine system that will fulfill your bag making needs now and into the future!



www.hgweber.com

US Excellence, Global Trendsetter

Our mission is to team with our global customers and grow the business on the foundation of integrity, loyalty, and respect that was established by our founder, Herman Gustave Weber in 1925, and to carry forth his vision and creative spirit to meet the challenges of tomorrow.

H.G. Weber & Co., Inc.

725 Fremont Street,
Kiel, WI 53042 U.S.A.
TEL: (920) 894-2221
FAX: (920) 894-3786

H.G. Weber, Asia / Pacific

7F, No. 29, Lane 258, Jian-guo N. Rd., Sec. 2,
Taipei 10484, Taiwan
TEL: +886-2-2500 0828
FAX: +886-2-2509 0428

H.G. Weber, China

1st Flr., East Bld.2, HaoSheng Ind. Park,
TangBuDong Village, NanCun Town, Pan Yu,
Guangzhou 511442, China
TEL: +86-20-2866-2789 FAX: +86-20-2866-2677



Weber Variable Size S.O.S. Bag Machine
The Pride of "V" – Variability, Versatility & Market Victory!

Introducing V Series for fast food bags, window bags, shopping handle bags, wire-tie bags...and more!



We Convert Bag Makers
Info Market Leaders!

for Variability, Versatility and Market Victory!

H. G. Weber Variable Size S. O. S. Bag Machine

- Produce a variety of paper or film-lined bag sizes
- Bags from preprint stock or plain paper with in-line printing
- 1, 2 or 3-ply bag making capabilities available in a broad range of styles
- Auxiliary in-line equipment available to meet your special bag making requirements

SERVO - Driving Your Markets Today and Tomorrow!

The best, but not only, reason we present our V series bag machines is to help you meet your market challenges! With flexible bag making capabilities and advanced servo control, our V series bag machines can accurately register preprint marks and greatly reduce changeover time—you can easily produce fast food S.O.S. bags, two-ply bags, three-ply bags, window bags, mesh window bags, film-lined bags, etc.



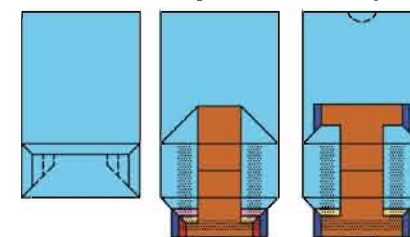
Touch Screen Operator Interface-- Easy to set up and fine adjust. Alarm and machine status will display on the monitor instantaneously.



- | Standard Features | |
|---|---|
| ● Pneumatic drawroll assembly and Independent Servo Drawroll Drive System for running preprinted materials (no change gear) | ● Automatic small roll detection and stop (with H.G. Weber rollstand) |
| ● Photo registration and correction control for pre-print rolls | ● Tube former: includes Lip-cutoff (at bottom of former) and slit blades |
| ● Plate steel and cast iron frame construction, providing stability in high speed running | ● Center gripper, clamps and drum fingers are spider mounted for ease of changeover |
| ● Ball bearings throughout | ● Vertical or horizontal table delivery |
| ● Unwind rollstand with automatic tension control | ● Jam detection in 3 locations |
| ● Enclosed seam adhesive system | ● Automatic gear lubrication system for main gear drive |
| ● Low viscosity, low cost bottom adhesive application | ● Machine wiring to NEC standards |
| ● Web break detection with auto machine stop | ● Full complement of guards with selected interlocks. |

SPEED - Good Reason for Victory!

No one knows better than you do the advantage of high speed production. Weber bag machines not only maximize production efficiency, but also maintain consistent bag quality at the same time. Just set up your desired spec and speed, and watch the efficient, organized delivery of your finished bags.



Weber bag machines, with their bottom flap slitting and forming system, produce bags with sift-proof bottoms.



Servo-driven J-cut Feature functions inside the top folding section. An easy cut leads to a pair of beautiful handles. (Optional)



Servo-driven Top Scoring efficiently provides an enhanced bag structure. (Optional)

● Optional feature - Automatic Shaftless Unwind

TIME Is on Your Side...

For decades, Weber bag machines have been known for their reliability and durability. With over 80-years experience and expertise, the life-span of Weber bag machines average 4~5 times longer than their competitors. You can understand what that means to your investment!

CREATIVITY - Be Prepared for Expansion

Consider a full line of auxiliary equipment your secret weapon to market share -- Add a Laminator to produce film-lined bags. A Rotary Die Cutter creates window bags, decorative die-cut bags, and die-cut handle bags. The Wire Tie Applicator enables you to manufacture re-closeable bags. High quality shopping bags are produced with the Carrier Handle Bag Machine. No doubt versatility is key to your success!

- | Optional Features |
|---|
| ● Hydraulic Lift Rollstand |
| ● Shaftless unwind |
| ● Automatic web alignment system |
| ● Adjustable tube former, 7XF or 7FW Models (Thumb-notch Assembly is not supplied) |
| ● 2 or 3-ply bag making feature with mechanical or electronic sift-proof bottom slitting (additional rollstands and web-end are needed) |
| ● Die-cut and laminator for producing specialty bags. |
| ● With optional 5" to 10" bag bottom, bag width is limited by maximum paper width of 51" for bag bottoms larger than 7". |
| ● Servo-driven Top Scoring Feature changes Top-scoring position for top folding without changing parts. |
| ● Servo-driven J-cut Feature. |

Variable Size S.O.S. Bag Machine

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards MUST be in place and functioning properly before machine operation.