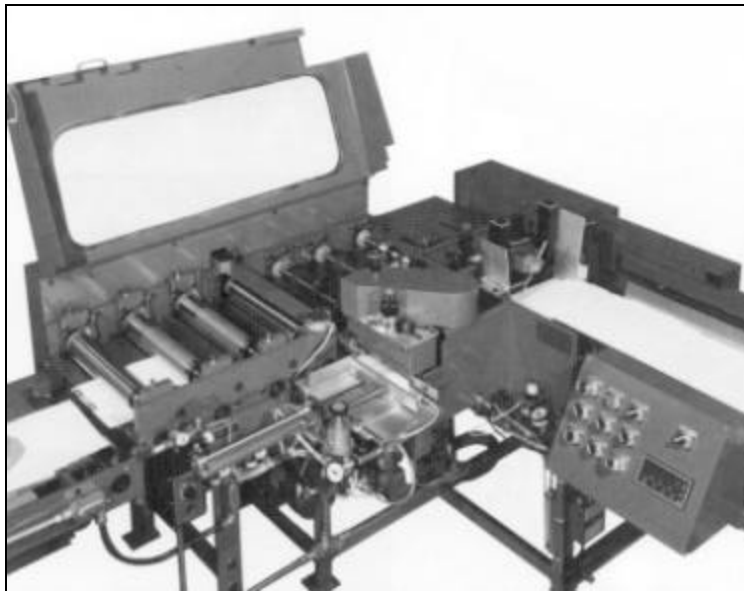


Model "N" Label Applicator Machine



Some guards have been removed for clarity

In the past, the application of color-coded, numerical or alphabetized labels to file folders or X-Ray envelopes, was a very tedious and costly operation.

Because of the need to sequentially collate the labels, only hand application, or at best, semi-automated mediums to apply labels to the product could be used.

H.G. Weber has solved this problem with its UNIVERS Model "N" Phase III Label Applicator Machine. It's the machine that advances the state of the art through innovative technology and provides you,

the converter, with a very real and viable profit center.

The label applicator was originally designed with a continuous rotary hot melt gluing mechanism. The cold glue system was developed because of customer demand and is the current standard. Some of the many advantages of the cold glue system include reduced adhesive cost, longer vacuum belt life, significantly reduced cleanup time, utilization of recyclable materials and the elimination of operator burns. The hot melt glue system is available as an option.

EQUIPMENT & OPERATION

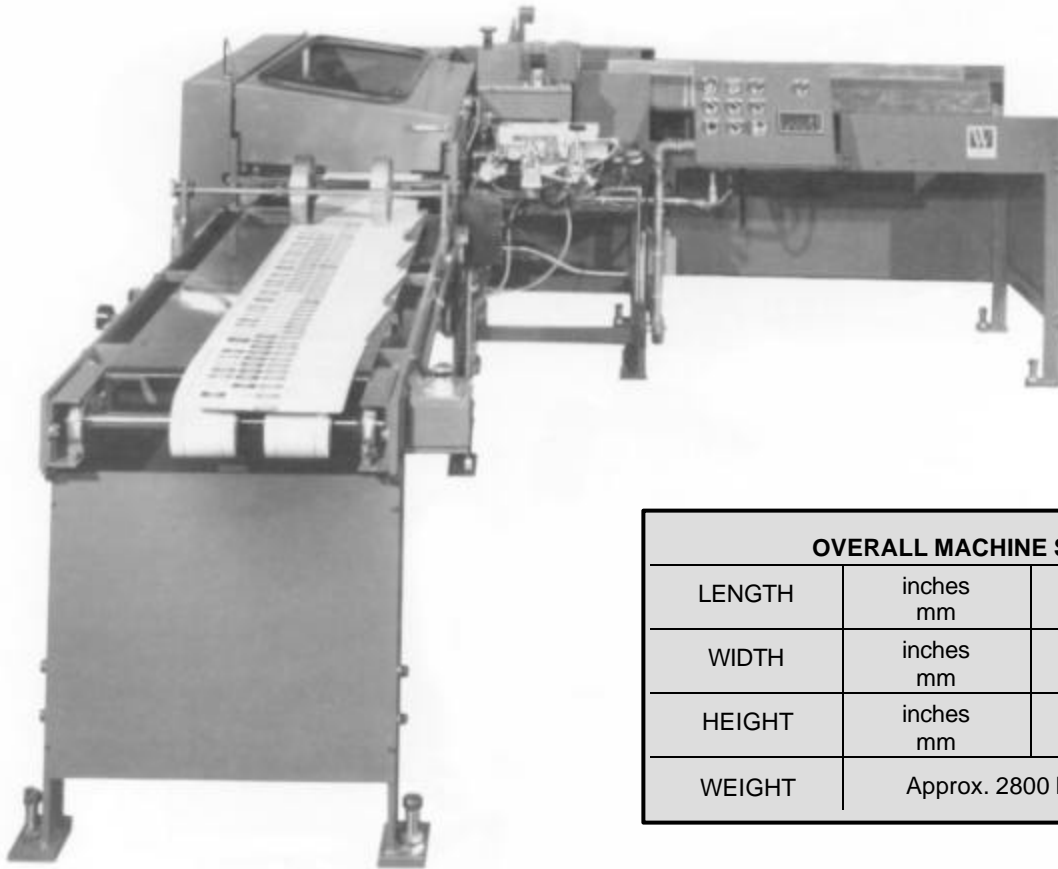
The machine operator manually shingles a large quantity of folders on the infeed conveyor for a controlled flow of folders into a magazine. A feeding device removes an individual file folder from the magazine and positions it ready to receive the label.

The H.G. Weber Co. label dispenser and the cold glue system selects an individual label from the label magazine. Through the means of a vacuum transfer device, the label is moved into proper position for application to the file folder. During this process adhesive is applied to the label. With the label held in

position, a forwarding mechanism advances the file folder through the label holding device and into a set of combining rolls.

Should a file folder not arrive at the proper place at the correct time, a label will not be dispensed, assuring sequential accuracy.

The file folder with label securely attached is deposited on a delivery conveyor in shingle fashion for quick inspection and off handling. A batch counter is provided for operator convenience.



OVERALL MACHINE SIZE		
LENGTH	inches mm	132 (11'6") 3505
WIDTH	inches mm	98? (8'2?") 2510
HEIGHT	inches mm	54 (4'6") 1370
WEIGHT	Approx. 2800 lbs. (1270 kg)	

MACHINE RATING

The UNIVERS Model "N" Phase III has a designed machine rate of 60 file folder and label combinations per minute. File folders and labels must be uniformly die cut, scored and folded. All labels must be flat with the folding score along the entire length of the label. File folders and X-Ray envelopes must have internal score in all areas and be free of warpage.

MACHINE SPECIFICATIONS			
		Maximum	Minimum
FOLDER LENGTH	inches mm	15 381	7½ 191
FOLDER WIDTH	inches mm	18¾ 476	7¾ 197
LABEL LENGTH	inches mm	10? 270	4¼ 110
LABEL WIDTH	inches mm	2? 54	1 25
LABEL THICKNESS	inches mm	.007 .178	.004 .102

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards **MUST** be in place and functioning properly before machine operation.

H.G. WEBER & CO., INC.

725 Fremont Street, P.O. Box 196
Kiel, Wisconsin 53042-0196 U.S.A.

Phone: 920-894-2221
FAX: 920-894-3786

FLEXIBLE PACKAGING MACHINERY

E-mail: bagmachines@hgweber.com
Web Site: www.hgweber.com