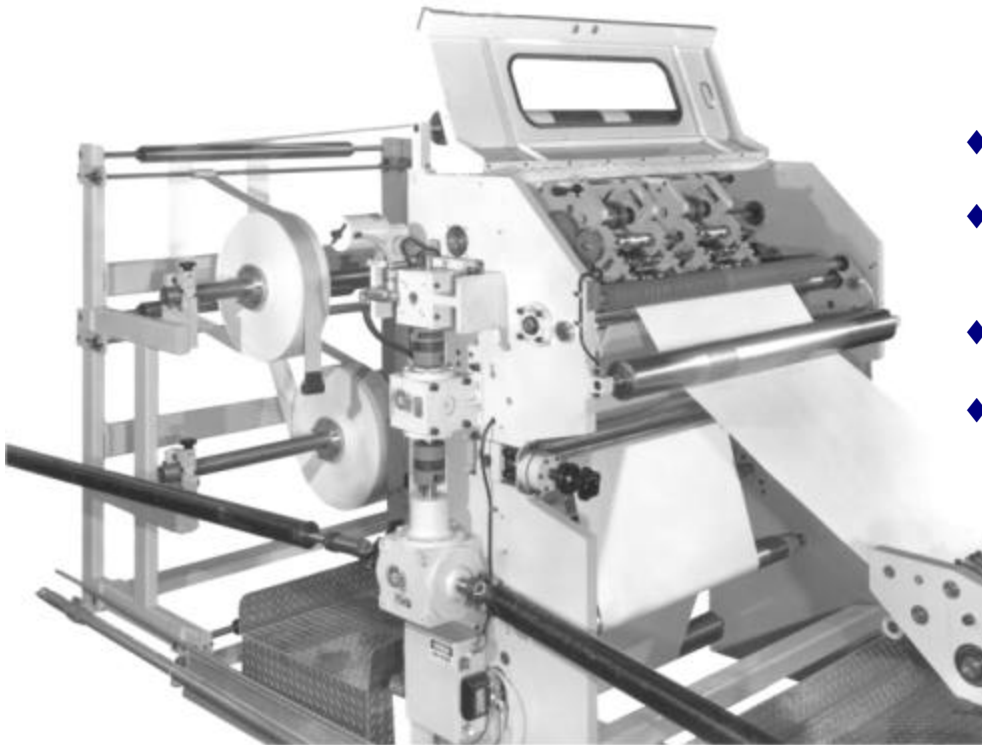
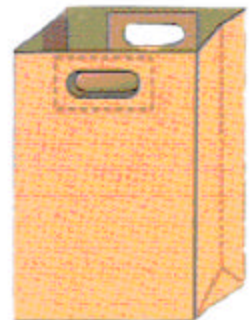


## Board Patch Applicator



- ◆ Strengthens die cut handle bags
- ◆ Adjustable patch widths and lengths
- ◆ Registered patch application
- ◆ Fits most bag machines



The H.G. Weber Board Patch Applicator accurately applies two patches of heavy paper or board stock to a moving web. These patches reinforce the die cut handles, which are made as the web passes through the bag machine.

As the web enters the unit, adhesive is precisely applied at the patch locations. The paper or board stock is then unwound from the patch rollstands, cut to length, transferred and applied in register to the adhesive patterns. An optional remote differential further simplifies the registration process.

The modular design of the Board Patch Applicator makes it easily adaptable to most bag machinery.

## STANDARD FEATURES

- ◆ Patch rollstands with tension-control belts
- ◆ Adjustable bar to remove curl from board stock
- ◆ Urethane adhesive fountain roller
- ◆ Stainless steel adhesive transfer roller
- ◆ Contoured adhesive sector with change gear
- ◆ Fully guarded
- ◆ Motorized adhesive fountain drive
- ◆ Rotary flush cutoff
- ◆ Adjustable rubber drawrolls
- ◆ Adjustable patch transfer rollers
- ◆ Combining compression roller

## OPTIONAL FEATURES

- ◆ Remote differential for ease of registration
- ◆ Waste collector at transfer area
- ◆ Additional cutting die
- ◆ Rotary die cut handle at bag machine transfer
- ◆ Spare cutoff knives
- ◆ Contoured adhesive sector
- ◆ Layshaft and coupling

## SPECIFICATIONS

Patch Width	2" to 7"	50 mm to 180 mm
Patch Lengths	2-5/8" and 5-1/4"	65 mm and 130 mm
Patch Basis Weight	70# to 200#	110 GSM to 320 GSM
Patch Board Thickness	.012" to .025"	.3 mm to .6 mm
Patch Roll Diameter	40"	1000 mm
Core Diameter	3" and 6"	75 mm and 150 mm
Minimum Lateral Spacing of Patches	2-3/4"	70 mm
Tube Length	8" to 30"	200 mm to 760 mm
Maximum Web Width	40"	1015 mm

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards **MUST** be in place and functioning properly before machine operation.

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