



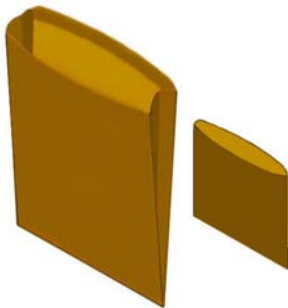
Flat & Square (Flat & Satchel) Paper Bag Machine complete with Rollstand and Seam Paste Module

The H.G. Weber Blitz Kraft Flat & Square (Flat & Satchel) bag machine provides high speed converting from paper roll to finished bag size.

The machine line includes a rollstand, seam paste module and bag machine.

Servo drawroll with preprint registration and a roll unwind with motorized roll lift system can be added for maximum production and ease of operation.

The Blitz Kraft 2000 produces flat or gusseted bags for the fast food, merchandise, gift, mailer, liquor, and medical bag markets.



Blitz Kraft 2000 Flat & Square (Flat & Satchel) Bag Machine

Machine Features

- Roll unwind with automatic web tension control.
- Automatic web break detector.
- Enclosed extrusion type seam paste system.
- Center web slitting for dual stream production.
- H.G. Weber rotary cutoff knives.
- Cutoff length is controlled by a single change gear and is available in 1/4 CP, 10 P or 10 mm pitch repeats.
- Positive control between cutoff and folding roll is maintained by a belt transfer unit which ensures that the bag bottoms are kept at an absolute minimum.
- Enclosed primary gearing running in oil which is circulated by means of a pump.
- Bags are delivered vertically (on end) with a programmable counter to adjust bag count.

Optional Features

- Flexographic printing press (one to four colors)
- Roll unwind with motorized roll lift system
- Servo drawroll drive system with programmable bag cut length adjustment (no change gears) which includes capability to run registered preprint materials (requires photo eye mark on material).

Blitz Kraft 2000 Machine Specifications

Single Stream	<i>Face Width (w/o gusset)</i>	1.5 to 14.5 inches	39 to 368 mm
	<i>Face Width (with gusset)</i>	2 to 12.5 inches	51 to 317 mm
	<i>Total Gusset*</i>	.5 to 5 inches	13 to 127 mm
Dual Stream	<i>Face Width (w/o gusset)**</i>	1.5 to 7 inches	39 to 177 mm
	<i>Face Width (with gusset)**</i>	2 to 5.75 inches	51 to 146 mm
	<i>Total Gusset*</i>	.5 to 3 inches	13 to 76 mm
Cutoff Length Range		4 to 11.50 inches	102 to 292 mm
Maximum Web Width		30 inches	762 mm
Maximum Roll Diameter		55 inches	1397 mm
Paper Substrate Range		20 to 40 pounds	30 g/m ² to 65 g/m ²

* Not all face width to gusset combinations can be run on this machine. Please consult H.G. Weber & Co. personnel for specific combinations.

** Face widths on dual stream are also affected by the width of the seam overlay and its position on the bag. Please consult H.G. Weber & Co. personnel for specific combinations.

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards **MUST** be in place and functioning properly before machine operation.

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FLEXIBLE PACKAGING MACHINERY

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