

SECOND SCORE LINE

Quick Location Check

To make a good square bag, one needs a good tube. This tube must have gussets of a depth equal to one-half the bag bottom.

Therefore, the correct gusseted tube makes an excellent gauge to check the correct location of the second score line on a finished bag.

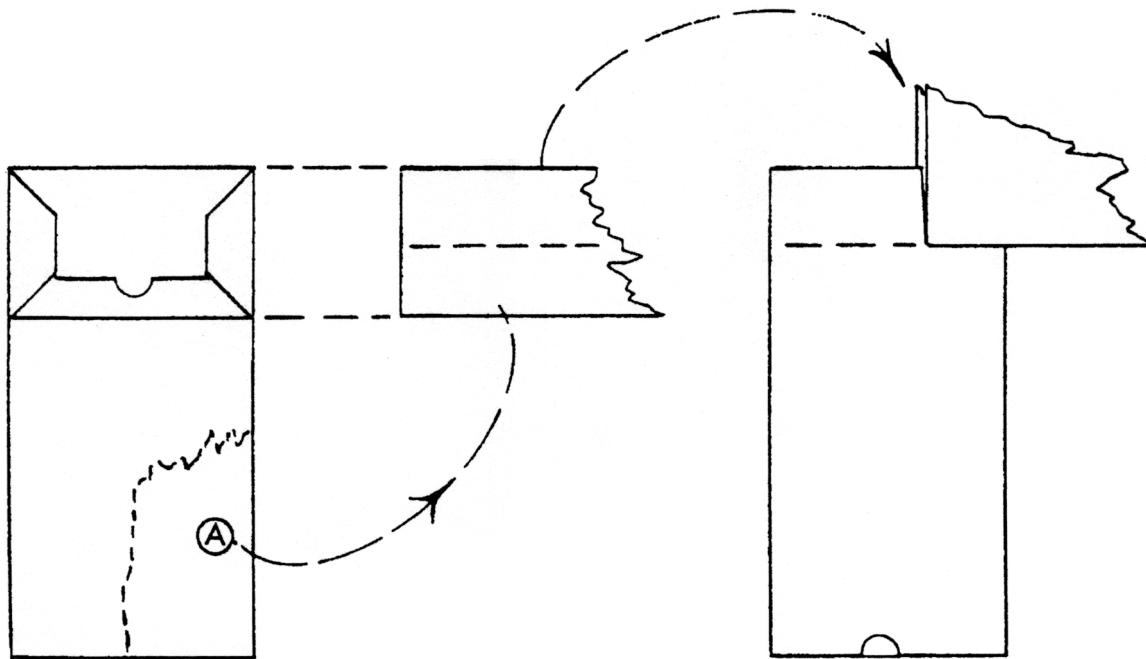


Fig .

Fig . 2

Tear out section as shown in Fig. 1 (A). Open the gusset and check to see if it is equal to the bottom size. If it is not, adjust side tuck plates or discs to form a gusset equal to the bottom. When it is the same size as the bottom, it can be used to check for proper second score line position. Slip the folded gusset piece over the bottom end of the bag (See Fig. 2). The edge of the torn piece of tube should line up with the second score line.